Please read these instructions before using the equipment

**FIRE AND EXPLOSION HAZARD**
Equipment must not be used in an area contaminated by volatile or flammable materials. This could ignite the contaminants causing a dangerous explosion.

- Do not spray flammable or combustible materials near an open flame or sources of ignition such as cigarettes, motors, and electrical equipment.
- Never use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents in equipment with aluminum wetted parts. Such use could result in a serious chemical reaction, with the possibility of explosion. Consult your fluid suppliers to ensure that the fluids being used are compatible with aluminum parts.
- Keep spray area well-ventilated. Keep a good supply of fresh air moving through the area.
- Do not smoke in the spray area.
- Do not operate light switches, engines, or similar spark producing products in the spray area.
- Keep area clean and free of paint or solvent containers, rags, and other flammable materials.
- Fire extinguisher equipment shall be present and working.

**TOXIC FLUID OR FUMES HAZARD**
Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.

- Read MSDS (Material Safety Data Sheet) to know the specific hazards of the fluids you are using.
- Always wear appropriate gloves and eye protection.
- Always wear a respirator. Read all instructions of the respirator to ensure that it will provide the necessary protection against the inhalation of harmful vapors. Also check with the local jurisdiction.
- Paint, solvents, insecticides and other materials may be harmful if inhaled.
- Store hazardous fluid in approved containers, and dispose of it according to applicable guideline.
- Do not stop or deflect fluid leaks with your hand or body.
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**EQUIPMENT MISUSE HAZARD**

Misuse of equipment can cause serious injury or death.
- Health and safety, accident prevention, work and environment protection regulations and policies are mandatory.
- Never aim the spray gun at another person or animal. In the event of injury, seek expert medical attention immediately.
- Do not operate or spray near children. Keep children away from equipment at all times.
- Do not overreach or stand on an unstable support. Keep effective footing and balance at all times.
- Stay alert and watch what you are doing.
- Do not operate the unit when fatigued or under the influence of drugs or alcohol.
- Check the hose, hose connectors and Spray Gun before every use. Any worn or damaged parts should be replaced immediately.
- Before performing any maintenance to the equipment, de-energize, depressurize, disconnect and lock out all power sources.
- Use only genuine Fuji Spray replacement parts. Never modify the equipment.

**PROP 65 WARNING** - This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

**Warning:** Sound levels produced by spray guns during use may be harmful to the ear depending on the set-up. It is recommended that ear protection is worn at all times when spraying.

THE EMPLOYER IS RESPONSIBLE TO PROVIDE THIS INFORMATION TO THE OPERATOR OF THE EQUIPMENT

---

**ASSEMBLY**

**Cup Assembly Installation:**
Attach the cup assembly by screwing on to the Fluid Coupler of the Spray Gun. Use supplied multi-purpose wrench to tighten and secure in place.

**Air Supply:**
Included with your LX-20 Spray Gun is an Inlet Pressure Regulator with gauge (part #6380). Attach the Pressure Regulator to the Air Connector Fitting at the handle of the Spray Gun; adding Teflon Tape to the threads of the Air Connector Fitting will promote a more efficient seal.

Attach hose connector nipple (not included) into the Pressure Regulator and connect air supply hose.

**NOTE:** For best spray results, it is recommended using a 5/16” ID air pressure hose. If hose is over 20ft then a 3/8” diameter would be better. Using a smaller diameter hose will result in a significant drop in pressure.

**NOTE:** Air supply must be clean, moisture free, oil free air and properly regulated.

Most HVLP and RP compressor Spray Guns will operate between 10 and 20cfm. A 20cfm Spray Gun will drain the air from a moderate 5hp compressor. If an additional air tool is connected to the circuit and used during this time, the Spray Gun’s atomizing pressure will vary. This causes a lesser quality and inconsistent outcome. For best results, a larger compressor is recommended.

The LX-20 Pressure Feed Model (6260S) has been designed to work with Pressure Pots, Pumps, Pressure Cups and Siphon Feed.

**IMPORTANT**

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OPERATION

To clean out any impurities that may have accumulated during assembly or shipping of the Spray Gun, we recommend spraying a small quantity of clean paint thinner through the gun. If you intend to use water-based paints and materials, spray water in place of paint thinner. Before tackling any serious spraying, experiment with the Gun on a scrap piece until you become familiar with all the controls.

• Mix material to manufacturer’s requirements, and properly strain.

• Fill the material cup no more than maximum 3/4 full - Do not overfill.

• As a safety guard and reference point, turn Fluid Control Knob (#17) clockwise, do not force. This will impede any accidental trigger pull as you complete setting up.

• Rotate the Air Cap so that the two horns are situated at 3 and 9 o’clock position.

• Turn the side-mounted Pattern Control Knob (#21) clockwise, this will set the spray gun to the widest pattern.

• Connect air supply to the Spray Gun and rotate the Fluid Control Knob counter-clockwise four (4) full turns.

• Point spray gun away from you, pull the trigger and gauge the spray gun’s settings. You may need to adjust material flow, air pressure, or fan pattern settings at this time.

Fluid Control - If the material flow is too heavy, turn the Fluid Control Knob clock-wise, this will reduce volume flow. To increase volume flow for a wet finish, turn the Fluid Control Knob counter-clockwise.

Pressure Regulator - Air Pressure adjustment will significantly affect how the material is atomized. If looking too coarse, increase air supply pressure at the pressure regulator. If looking too fine, decrease pressure.

Pattern Control - To produce a smaller fan pattern, turn the Fan Pattern Control Knob counter-clockwise. For widest pattern, turn Fan Pattern Control Knob clock-wise.

NOTE: In most cases, a combination of all three adjustments will provide the desired results. It is good practice to have a book handy and record these settings for future use.

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Page 6 of 20
TECHNIQUE

The Spray Gun should be held perpendicular to the surface at all times. HOLD THE GUN NO MORE THAN 8” (20cm) AWAY FROM THE SURFACE TO BE SPRAYED.

CORRECT METHOD

Begin spraying by pulling the Trigger and move the Spray Gun in the direction you want to spray. Start your pass from off the edge of the piece; then continue off the edge of the piece on the other end before releasing the Trigger. Between each successive pass, overlap by about a 1/2.

INCORRECT METHOD

CAUTION: Never for any reason point the Spray Gun directly at the face or head of a person.

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The Viscosity Chart below is to provide a general idea in which Air Cap Set will be suitable for your spraying needs. This is only an approximate guide. Keep in mind that some heavier bodied materials may require some dilution.

### Viscosity Guide / Air Cap Set Selection Guide

<table>
<thead>
<tr>
<th>Air Cap Set Size</th>
<th>Runout time in secs #4 Ford</th>
<th>Runout time in secs #2 Zahn</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.0mm</td>
<td>15 seconds and under</td>
<td>20 seconds and under</td>
</tr>
<tr>
<td>1.2mm</td>
<td>15 - 19 seconds</td>
<td>20 - 24 seconds</td>
</tr>
<tr>
<td>1.4mm (Standard)</td>
<td>19 - 23 seconds</td>
<td>24 - 30 seconds</td>
</tr>
<tr>
<td>1.7mm</td>
<td>23 - 31 seconds</td>
<td>30 - 41 seconds</td>
</tr>
<tr>
<td>2.0mm</td>
<td>31 seconds and higher</td>
<td>41 seconds and higher</td>
</tr>
</tbody>
</table>

Please note the above runout times are to be used as a general guide only.

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<tr>
<td>1.0mm</td>
<td>6200LX-1.0</td>
</tr>
<tr>
<td>1.2mm</td>
<td>6200LX-1.2</td>
</tr>
<tr>
<td>1.4mm (Standard)</td>
<td>6200LX-1.4</td>
</tr>
<tr>
<td>1.7mm</td>
<td>6200LX-1.7</td>
</tr>
<tr>
<td>2.0mm</td>
<td>6200LX-2.0</td>
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It is recommended to use a smaller Air Cap Set size for Gravity Guns and Pressure Feed set-ups. Use larger size for Siphon Feed set-ups.

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## FINISH PROBLEMS

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<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>FIX</th>
</tr>
</thead>
<tbody>
<tr>
<td>ORANGE PEEL - Finish is rough and resembles orange peel. Surface is spotty</td>
<td>Material is too thick</td>
<td>Add more thinner (or appropriate solvent)</td>
</tr>
<tr>
<td></td>
<td>Air inlet pressure is too low</td>
<td>Increase air pressure to the gun</td>
</tr>
<tr>
<td></td>
<td>Drying too fast</td>
<td>Add retarder</td>
</tr>
<tr>
<td></td>
<td>Too close to surface</td>
<td>Keep distance 8” (20cm) away from surface</td>
</tr>
<tr>
<td></td>
<td>Volume Control Knob set to heavy flow</td>
<td>Turn Fluid Control Knob clock-wise to decrease flow</td>
</tr>
<tr>
<td></td>
<td>Surface is rough or dirty</td>
<td>Prep or clean thoroughly</td>
</tr>
</tbody>
</table>

## GRITTY FINISH - Sprayed surface is rough and dry to the touch

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<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>FIX</th>
</tr>
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<tbody>
<tr>
<td></td>
<td>The material is too thin, it is likely to be over-atomized</td>
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<tr>
<td></td>
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## FISH EYES - A sprayed surface or spot that the paint/material does not adhere to

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<thead>
<tr>
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<th>CAUSE</th>
<th>FIX</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Contamination such as silicone or oil on the surface that interferes with the finish</td>
<td>Thoroughly clean, wash or sand the area, then spray over. Start with light coats</td>
</tr>
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<td></td>
<td>Volume Control Knob set to heavy flow</td>
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## RUNS AND SAGS - When paint/material is pooling in an area causing drips

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<th>CAUSE</th>
<th>FIX</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>The speed of your pass is too slow</td>
<td>Bring your pass to a moderate speed</td>
</tr>
<tr>
<td></td>
<td>Inconsistent distance from surface per pass</td>
<td>Keep distance 8” (20cm) away from surface. See page 7 - Technique</td>
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## IMPORTANT

Clean your Spray Gun after each use
Failure to do this may result in clogging that leads to poor spray results

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## TROUBLESHOOTING

## SPRAY GUN PROBLEMS

### NO PAINT OR VERY LITTLE PAINT

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<tbody>
<tr>
<td></td>
<td>No pressure from air supply hose</td>
<td>Check for air leaks on hose or adjust to appropriate pressure</td>
</tr>
<tr>
<td></td>
<td>The air passage in Lid of the Cup may be obstructed</td>
<td>Clean obstruction at pinhole located on Lid of the Cup</td>
</tr>
<tr>
<td></td>
<td>Cup is empty</td>
<td>Refill Cup with paint/material</td>
</tr>
<tr>
<td></td>
<td>Metal Fluid Tube is blocked with paint / material (Siphon Feed model)</td>
<td>Remove Cup Assembly from Gun and clean with tube brush</td>
</tr>
<tr>
<td></td>
<td>Fluid Coupler is blocked with paint / material</td>
<td>Clean Fluid Coupler</td>
</tr>
</tbody>
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### UNEVEN SPRAY PATTERN

<table>
<thead>
<tr>
<th>PROBLEM</th>
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<tbody>
<tr>
<td></td>
<td>One of the holes in the Air Cap may be blocked</td>
<td>Remove Air Cap and clean by soaking in appropriate solvent and using a soft bristle brush or a rag. NEVER use metal objects to clean holes in the Air Cap.</td>
</tr>
<tr>
<td></td>
<td>The paint / material could be contaminated and partially blocking Fluid Nozzle</td>
<td>Thoroughly clean, wash or sand the area, then spray over. Start with light coats</td>
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### LEAKAGE

If paint material comes out of the Fluid Nozzle without pulling the Trigger...

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<tr>
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<td>The Needle is not seating in Fluid Nozzle properly - check if Needle or Fluid Nozzle is damaged or worn</td>
<td>Lubricate Needle or Replace Needle and Fluid Nozzle</td>
</tr>
<tr>
<td></td>
<td>Needle Packing may be too tight preventing Needle from moving</td>
<td>See page 14 - Adjust Needle Packing Nut</td>
</tr>
<tr>
<td></td>
<td>Foreign matter trapped between Needle and Fluid Nozzle</td>
<td>Remove Needle and Fluid Nozzle and thoroughly clean</td>
</tr>
<tr>
<td></td>
<td>Loose Fluid Nozzle</td>
<td>Tighten Fluid Nozzle</td>
</tr>
<tr>
<td></td>
<td>Wrong Fluid Nozzle or Needle size installed</td>
<td>Check and Install Correct Fluid Nozzle or Needle size to match</td>
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<td>Set the fluid control knob to increment material flow</td>
</tr>
<tr>
<td></td>
<td>Too far from surface</td>
<td>Keep distance 8&quot; (20cm) away from surface</td>
</tr>
<tr>
<td>FISH EYES</td>
<td>Contamination such as silicone or oil on the surface that interferes with the finish</td>
<td>Thoroughly clean, wash or sand the area, then spray over. Start with light coats</td>
</tr>
<tr>
<td>RUNS AND SAGS</td>
<td>Volume Control Knob set to heavy flow</td>
<td>Turn Fluid Control Knob clock-wise to decrease flow</td>
</tr>
<tr>
<td></td>
<td>The speed of your pass is too slow</td>
<td>Bring your pass to a moderate speed</td>
</tr>
<tr>
<td></td>
<td>Inconsistent distance from surface per pass</td>
<td>Keep distance 8&quot; (20cm) away from surface. See page 7 - Technique</td>
</tr>
</tbody>
</table>

**IMPORTANT**

Clean your Spray Gun after each use
Failure to do this may result in clogging that leads to poor spray results
<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>FIX</th>
</tr>
</thead>
<tbody>
<tr>
<td>CUP LEAKS (SIPHON MODEL)</td>
<td>Lid of the Cup is not properly sealing at the rim of Cup</td>
<td>Change Gasket</td>
</tr>
<tr>
<td></td>
<td>Cup is loose - rim of the Cup may be warped from tightening too much or cracked</td>
<td>Check rim of the Cup, if warped or cracked, replace.</td>
</tr>
<tr>
<td>CUP LEAKS (GRAVITY MODEL)</td>
<td>Cup or Lid may be cracked</td>
<td>Replace Cup assembly</td>
</tr>
<tr>
<td></td>
<td>Cup Lid is too loose</td>
<td>Tighten Cup Lid - hold Cup (not Gun) with one hand, and tighten Lid with the other</td>
</tr>
<tr>
<td>THE TRIGGER IS SLUGGISH</td>
<td>Needle Packing is too tight</td>
<td>See page 14 - Leakage From The Needle Packing Nut</td>
</tr>
<tr>
<td></td>
<td>Bent Needle</td>
<td>Lubricate shaft of needle</td>
</tr>
<tr>
<td></td>
<td>Damaged Needle or Nozzle</td>
<td>Replace</td>
</tr>
<tr>
<td>POOR SPRAY PATTERN</td>
<td>Air holes in Air Cap or Nozzle clogged</td>
<td>Clean Air Cap or Fluid Nozzle</td>
</tr>
<tr>
<td></td>
<td>Damaged Air Cap</td>
<td>Replace</td>
</tr>
<tr>
<td></td>
<td>Gun too far from surface</td>
<td>Keep consistent distance of 8” - 20cm from surface</td>
</tr>
<tr>
<td>PAINT AT THE AIR NOZZLE HOLES</td>
<td>Fluid Nozzle is loose and paint / material is leaking around it</td>
<td>Tighten with supplied Wrench</td>
</tr>
<tr>
<td>GUN SPRAYS IN A PULSATING MANNER</td>
<td>Needle Packing has worn a little or is loose</td>
<td>Tighten with supplied Wrench, see page 14 - Adjust Needle Packing Nut</td>
</tr>
<tr>
<td></td>
<td>Cup is almost empty</td>
<td>Refill Cup with paint/material</td>
</tr>
<tr>
<td></td>
<td>Blocked fluid passage</td>
<td>Thoroughly clean fluid passages with appropriate solvent</td>
</tr>
<tr>
<td></td>
<td>Air passage in the Lid of the Cup may be obstructed</td>
<td>Clean obstruction at pinhole located on Lid of the Cup</td>
</tr>
<tr>
<td></td>
<td>Fluid Nozzle is loose or damaged</td>
<td>Tighten with supplied Wrench or replace</td>
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</table>

**LEAKAGE FROM THE NOZZLE**

This occurs when the Needle Packing Nut #7 is too tight compressing the Needle Packing #6 too tightly around the Needle.

Half fill the cup with water. Attach the Gun to the air supply hose then pull the Trigger and release. Check the Nozzle for water spurting out.

**Adjust Needle Packing Nut** - Use the supplied wrench to gradually loosen the Nut (1 or 2 degrees only at a time). This is a very sensitive adjustment. Again pull the Trigger and release. Wipe away the water in between adjustments. Repeat until no water is seen at the Nozzle Hole.

**LEAKAGE FROM THE NEEDLE PACKING NUT**

This occurs when the Needle Packing Nut is too loose. Half fill the cup with water. Attach the Gun to the air supply hose. Use the supplied wrench to gently tighten the Needle Packing Nut 1 or 2 degrees only. This is a very sensitive adjustment. Wipe away the water in between adjustments. Repeat until no water is seen where the Needle passes through the Needle Packing Nut #7.

It is a good idea to apply Oil to the Needle Shaft where it passes through the Needle Packing Nut and work it in and out by pulling the Trigger back and forth. This will lubricate the Needle Packing #6.

When replacing the Fluid Nozzle #2 or Needle #15, replace both at the same time. Using worn parts can cause fluid leakage.

---

**IMPORTANT**

Clean your Spray Gun after each use
Failure to do this may result in clogging that leads to poor spray results
## PROBLEM

**CUP LEAKS (SIPHON MODEL)**
- **CAUSE**: Lid of the Cup is not properly sealing at the rim of Cup
- **FIX**: Change Gasket
- **CAUSE**: Cup is loose - rim of the Cup may be warped from tightening too much or cracked
- **FIX**: Check rim of the Cup, if warped or cracked, replace.

**CUP LEAKS (GRAVITY MODEL)**
- **CAUSE**: Cup or Lid may be cracked
- **FIX**: Replace Cup assembly
- **CAUSE**: Cup Lid is too loose
- **FIX**: Tighten Cup Lid - hold Cup (not Gun) with one hand, and tighten Lid with the other

## LEAKAGE FROM THE NEEDLE PACKING NUT

This occurs when the Needle Packing Nut #7 is **too tight** compressing the Needle Packing #6 too tightly around the Needle.

Half fill the cup with water. Attach the Gun to the air supply hose then pull the Trigger and release. Check the Nozzle for water spurting out.

Adjust Needle Packing Nut - Use the supplied wrench to **GRADUALLY** loosen the Nut (1 or 2 degrees only at a time). **This is a very sensitive adjustment.** Again pull the Trigger and release. Wipe away the water in between adjustments. Repeat until no water is seen at the Nozzle Hole.

**LEAKAGE FROM THE NOZZLE**

This occurs when the Needle Packing Nut #7 is **too tight** compressing the Needle Packing #6 too tightly around the Needle.

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Adjust Needle Packing Nut - Use the supplied wrench to **GRADUALLY** loosen the Nut (1 or 2 degrees only at a time). **This is a very sensitive adjustment.** Again pull the Trigger and release. Wipe away the water in between adjustments. Repeat until no water is seen at the Nozzle Hole.

**POOR SPRAY PATTERN**
- **CAUSE**: Damaged Needle or Nozzle
- **FIX**: Replace
- **CAUSE**: Air holes in Air Cap or Nozzle clogged
- **FIX**: Clean Air Cap or Fluid Nozzle
- **CAUSE**: Damaged Air Cap
- **FIX**: Replace
- **CAUSE**: Gun too far from surface
- **FIX**: Keep consistent distance of 8” - 20cm from surface

**PAINT AT THE AIR NOZZLE HOLES**
- **CAUSE**: Fluid Nozzle is loose and paint / material is leaking around it
- **FIX**: Tighten with supplied Wrench
- **CAUSE**: Needle Packing has worn a little or is loose
- **FIX**: Tighten with supplied Wrench, see page 14 - Adjust Needle Packing Nut
- **CAUSE**: Cup is almost empty
- **FIX**: Refill Cup with paint/material
- **CAUSE**: Blocked fluid passage
- **FIX**: Thoroughly clean fluid passages with appropriate solvent
- **CAUSE**: Air passage in the Lid of the Cup may be obstructed
- **FIX**: Clean obstruction at pinhole located on Lid of the Cup
- **CAUSE**: Fluid Nozzle is loose or damaged
- **FIX**: Tighten with supplied Wrench or replace

---

**IMPORTANT**

Clean your Spray Gun after each use
Failure to do this may result in clogging that leads to poor spray results
GENERAL CLEANING
It is very important to properly clean your Spray Gun after each use. This will prevent any build-up and/or contamination when spraying other materials. Keeping your Spray gun clean will also prevent spray problems due to blockage.

PLEASE DO NOT USE A WIRE BRUSH OR ANYTHING METAL TO CLEAN THE GUN OR CUP AS THIS WILL CAUSE DAMAGE. Recommended Fuji Spray Gun Cleaning Kit (part # 3100).

| WARNING
| **DO NOT** disassemble the Fluid Coupler (#10 - Gravity, #8 - Pressure), the threads in your Spray Gun have been sealed at the factory to prevent leakage. |

| CAUTION
| Never soak the complete Spray Gun in solvent as this removes the grease from the parts and distributes thinned paints throughout the air passages. It could also damage internal parts such as the Spindle Valve, Valve Seals or Diffuser Seal. |

| CAUTION
| Do not lay the Gun down on its side with liquid material in it. |

CLEANING FLUID PASSAGES (Level 1)

1. Remove lid of the cup and pour left over paint/material into a container
2. Wipe the inside of the with a damped cloth with solvent
3. Add some solvent into the Cup, reattach Lid to the cup and spray
4. Pull the trigger repeatedly to properly flush the fluid passages, Needle and Nozzle

This process flushes solvent through the Spray Gun while it is still connected to the air supply hose and the paint is still wet inside the Gun.

If this type of quick cleaning is performed frequently, the Spray Gun will function well for many years. 90% of problems with a Spray Gun stem from clogs in the fluid passages and (perhaps more important), the air passages.

PRESSURE FEED CLEANING
1. Change the material in the pressure pot with clean solvent
2. Flush material line with the pot’s pressure. Spray Gun does not need to be connected to air supply
3. Pull the trigger repeatedly to properly flush the fluid passages, Needle and Nozzle

THOROUGH CLEANING (Level 2)

DISSASSEMBLY
You may soak only the metal parts in solvent and clean with the soft bristle cleaning brush.

1. Fig. A - Remove Fluid Control Knob #17 and Needle Spring #16
2. Fig. B - Pull the Trigger #27 and the end of Needle #15 will come out from the rear of the gun
3. Fig. C - Carefully slide the Needle out - Do not bend
4. Fig. D - Remove the Aircap #1
5. Fig. E - Using the supplied Wrench, remove the Fluid Nozzle #2
6. Fig. F - Remove Air Distributor #3, Air Diffuser #4 and Air Diffuser Seal #5
7. Fig. G - Use the supplied cleaning brush and appropriate solvent to clean behind the Fluid Nozzle
8. Fig. H - Soak the Air Cap #1, Nozzle #2 and Needle #15 in appropriate solvent, and clean. It is not necessary to soak or clean Air Distributor #3, Air Diffuser #4 or Air Diffuser Seal #5 unless there are traces of paint/material on it

After cleaning the Spray Gun, it is recommended that the fluid passages, threads and cup be blown dry with clean compressed air.

PLEASE DO NOT SOAK THE WHOLE GUN IN ANY LIQUID - THIS IS NEVER NECESSARY OR ADVISABLE.
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1. Fig. A - Remove Fluid Control Knob #17 and Needle Spring #16
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**REASSEMBLY**

To reassemble, first oil or grease all moving and threaded parts.

1. Fig. J - Place the Air Diffuser Seal #5 on the groove at rear of the Air Diffuser #4 and match the Locating Pin of the Air Diffuser to Gun Body
2. Fig. F - Put in place the Air Distributor #3
3. Fig. I - Attach Fluid Nozzle #2 and tighten with the supplied Wrench
4. Fig. D - Screw in the Aircap #1
5. Fig. C - Carefully slide in the Needle - Do not bend
6. Fig. A - Add Needle Spring #16 and attach Fluid Control Knob #17

---

**Fuji Limited 1 year warranty**

Fuji Industrial Spray Equipment LTD. ("Fuji") provides a 12 month limited warranty on the product to the original purchaser effective from the date of purchase against defects in materials and workmanship.

The warranty does not cover damage or defects arising as a result of abuse, misuse, accident, negligence, malfunction, corrosion, normal wear and tear, inadequate or lack of spray gun or other aspects of maintenance of the product, damage arising from improper assembly, installation or operation or damage arising from the product being used for a purpose other than that for which it was designed or intended. The warranty is void if repairs to the product are made or attempted by anyone other than Fuji or its authorized agent, or if any modifications to the product are made or attempted.

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For SERVICE & PARTS

USA
Cogent Bathtub Refinishing Coatings
Phone: 862-238-7224  Online: www.cogentcoatings.com

hvlp.net
Phone: 800-650-0930  Online: www.hvlp.net

Phelps Refinishing
Phone: 800-377-5662  Online: www.phelpisArrayfinishing.net

Paint Sprayers Plus
Phone: 877-293-5826  Online: www.paintsprayersplus.com

CANADA
Fuji Spray
Phone: 800-650-0930  Local: 416-650-1430

hvlp.ca
Phone: 800-650-0930  Online: www.hvlp.ca

UNITED KINGDOM
Axminster Power Tool Centre  Axminster, Devon, England
Phone: 01297 33656  Online: www.axminster.co.uk

AUSTRALIA & NZ
Spraychief Industries  Campbellfield, Victoria 3061
Phone: 03-9357-8788  Online: www.spraychief.com.au

PUERTO RICO
Eagle Tools Mfg. Corp  San Lorenzo, Puerto Rico, 00754
Phone: 787-736-0444

Fra-Marson Warehouse Distributors  San Juan PR, 00926
Phone: 787-761-4810

RUSSIA
varnishop.ru  St. Petersburg, Russia
Phone: 812-242-8040  Online: www.varnishop.ru
For SERVICE & PARTS

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hvlp.ca
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UNITED KINGDOM
Axminster Power Tool Centre  Axminster, Devon, England
Phone: 01297 33656  Online: www.axminster.co.uk

AUSTRALIA & NZ
Spraychief Industries  Campbellfield, Victoria 3061
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